

Validation Summary of *E.coli* (Protein Expression Strains) HCP ELISA Kit

■ INTRODUCTION

This report summarizes the assay performance of SHENTEK® *E.coli* (Protein Expression Strains) HCP ELISA Kit. The kit is manufactured by Huzhou Shenke Biotechnology Co., Ltd. The data of this summary is for reference use. To demonstrate that the kits are suitable for an intended purpose, an appropriate validation or qualification study with actual biological sample should be considered.

Parameters that may be evaluated for method validation are linearity, range, quantitation limit (QL), detection limit (DL), specificity, precision, accuracy, antibody coverage and robustness.

The report may be appropriate for actual biological sample on a case-by-case basis, and the users could consider completing sample suitability test (including QL and specificity validation) or more to meet regulatory requirements.

■ MATERIALS & METHODS

1. SHENTEK® *E.coli* (Protein Expression Strains) HCP ELISA Kit, Product No. 1301301
2. The production of the kit is compliant with the requirements of ISO13485.
3. The assay validation compliant with the pharmacopoeia requirement (e.g., ICH Q2(R2), USP<1132>, EP<2.6.34>). Please refer to the reference for details.

■ RESULTS

1. Linearity and range

The assay range of the kit is 1-243 ng/mL, and $R^2 \geq 0.990$. The CV and the relative bias of the highest and lowest concentration points are no more than 25%. The CV and the relative bias of the remaining concentration points are no more than 20%.

Table 1. Linearity and range results

| Theoretical Conc. (ng/mL) | Ave. value(ng/mL) | CV (%) | Relative bias (%) |
|---------------------------|-------------------|--------|-------------------|
| 243 | 243.95 | 6.8 | 0.4 |
| 81 | 80.76 | 6.8 | 0.3 |
| 27 | 27.33 | 6.0 | 1.2 |
| 9 | 8.80 | 4.3 | 2.2 |
| 3 | 2.92 | 7.6 | 2.5 |
| 1 | 1.13 | 6.2 | 12.8 |
| R^2 | 0.99997 | | |

2. Quantitation limit (QL)

The lower quantitation limit (LLOQ) of the assay is 1.5 ng/mL, and the upper quantitation limit (ULOQ) is 243 ng/mL. The CV and the relative bias are no more than 25%.

Table 2. Quantitation limit results

| Theoretical Conc. (ng/mL) | 243 | 1.5 |
|---------------------------|--------|------|
| Ave. Value (ng/mL) | 206.62 | 1.37 |
| CV(%) | 6.2 | 14.1 |
| Relative bias (%) | 15.0 | 8.5 |

3. Detection limit (DL)

The detection limit is defined as the detection concentration corresponding to the average value of the blank +2SD, and the detection limit of the kit is 1.13×10^{-2} ng/mL.

4. Accuracy

The quality control samples (QCs) were prepared at 5 concentration levels within the calibration curve range: LLOQ (Conc. 1.5 ng/mL), low QC (Conc. 3 ng/mL), medium QC (Conc. 81 ng/mL), high QC (Conc. 194.4 ng/mL) and ULOQ (Conc. 243 ng/mL).

The relative bias for ULOQ and LLOQ are no more than 25% and for others are no more than 20%. The recovery rate is 75%-125% for LLOQ and ULOQ samples, and 80-120% for all other samples.

Table 3. Accuracy results

| QCs | Sample (ULOQ) n=3 | Sample (high) n=3 | Sample (medium) n=3 | Sample (low) n=3 | Sample (LLOQ) n=3 |
|---------------------------|-------------------------|-------------------------|---------------------------|------------------------|-------------------------|
| Theoretical Conc. (ng/mL) | 243 | 194.4 | 81 | 3 | 1.5 |
| Ave. Value (ng/mL) | 220.51 | 173.38 | 70.54 | 3.25 | 1.60 |
| Relative bias (%) | 9.3 | 10.8 | 12.9 | 8.3 | 6.8 |
| Recovery Rate (%) | 90.7 | 89.2 | 87.1 | 108.3 | 106.8 |

5. Precision

5.1 Repeatability

Samples with three concentration points were tested for 10 times respectively, the CV values are no more than 20%.

Table 4. Repeatability results

| QCs | Sample (high) | Sample (medium) | Sample (low) |
|---------------------------|---------------|-----------------|--------------|
| Theoretical Conc. (ng/mL) | 194.4 | 81 | 3 |
| Ave. Value (ng/mL) | 170.41 | 79.09 | 3.13 |
| CV (%) | 3.5 | 4.9 | 4.0 |

5.2 Intermediate precision

Samples at five concentration points were tested by at least 2 technicians in 3 independent experiments. For ULOQ and LLOQ, the CV values are no more than 25%, for high, medium and low samples, the CV values are no more than 20%.

Table 5. Intermediate precision results

| QCs | Sample (ULOQ) n=9 | Sample (high) n=9 | Sample (medium) n=9 | Sample (low) n=9 | Sample (LLOQ) n=9 |
|---------------------------|-------------------------|-------------------------|---------------------------|------------------------|-------------------------|
| Theoretical Conc. (ng/mL) | 243 | 194.4 | 81 | 3 | 1.5 |
| Ave. Value (ng/mL) | 218.37 | 172.05 | 73.95 | 3.05 | 1.44 |
| CV (%) | 10.0 | 4.4 | 6.5 | 8.8 | 14.1 |

6. Specificity

6.1 Specificity for HCP

The HCPs of common engineering cell lines (e.g., CHO, 293T, *Hansenula polymorpha*, Vero) were prepared and detected. The mean value of detection assay of the engineering cell lines (test Conc. 243 ng/mL) were lower than the LLOQ. The results showed no cross-reactivity to the assay.

6.2 Selectivity (Matrix effect)

Two matrix samples (i.e., 20 mM PB, pH 6.5, 0.5 M NaCl and 20 mM Tris-HCl, pH 8.5, 0.05 M (NH₄)₂SO₄) showed no interference effect to the assay and the recovery rate was 80%-120%. But the matrix samples for 20 mM Tris-HCl, pH 8.5, 0.5 M Urea showed no interference effect to the assay after diluted 4 times, and the recovery rate was 80%-120%.

Table 6. Matrix interference results

| Sample matrix | 20 mM PB, pH 6.5, 0.5 M NaCl | 20 mM Tris-HCl, pH 8.5, 0.05 M (NH ₄) ₂ SO ₄ | 20 mM Tris-HCl, pH 8.5, 0.5 M Urea |
|-----------------------|---------------------------------|---|---------------------------------------|
| dilution ratio | NA | NA | 4 |
| Spiked conc. (ng/mL) | 100 | 100 | 25 |
| Ave. Value (ng/mL) | 102.25 | 106.74 | 20.94 |
| Recovery Rate (%) | 101.9 | 106.7 | 83.8 |

6.3 Antibody coverage

The HCP antibody coverage of *E.coli* (Protein Expression Strains) HCP ELISA Kit was evaluated by Immunomagnetic Bead Separation (IMBS) method combined with 2D SDS-PAGE (IMBS-2D) and LC-MS (IMBS-LC-MS) analysis.

The antibody coverage obtained by IMBS-2D method was 70.6%-100%.

The antibody coverage obtained by IMBS-LC-MS method was 88.8%.

7. Robustness

7.1 Incubation condition

The assay is designed to incubate at 25±3°C. The relative bias was no more than 20% .

Table 7. Robustness results-Incubation temperature

| Temperature | 22 °C | | 25 °C | | 28 °C | |
|------------------------------|-------------------------|------------------------|-------------------------|------------------------|-------------------------|------------------------|
| QCs | Sample (high) n=3 | Sample (low) n=3 | Sample (high) n=3 | Sample (low) n=3 | Sample (high) n=3 | Sample (low) n=3 |
| Theoretical Conc. (ng/mL) | 194.4 | 3 | 194.4 | 3 | 194.4 | 3 |
| Ave. Value (ng/mL) | 208.81 | 3.39 | 171.31 | 2.92 | 197.18 | 3.34 |
| Relative bias (%) | 7.4 | 13.1 | 11.9 | 2.8 | 1.4 | 11.4 |
| Acceptance Criteria | Relative bias ≤ 15%. | | | | | |
| Conclusion | Pass | | Pass | | Pass | |

The suitable speed for incubation is between 300-600 rpm. The relative bias was no more than 20%.

Table 8. Robustness results-Incubation speed

| Speed | 300 rpm | | 400 rpm | | 500 rpm | |
|------------------------------|-------------------------|------------------------|-------------------------|------------------------|-------------------------|------------------------|
| QCs | Sample (high) n=3 | Sample (low) n=3 | Sample (high) n=3 | Sample (low) n=3 | Sample (high) n=3 | Sample (low) n=3 |
| Theoretical Conc. (ng/mL) | 194.4 | 3 | 194.4 | 3 | 194.4 | 3 |
| Ave. Value (ng/mL) | 197.38 | 3.10 | 171.31 | 2.92 | 197.62 | 3.09 |
| Relative bias (%) | 1.5 | 3.2 | 11.9 | 2.8 | 1.7 | 3.1 |
| Acceptance Criteria | Relative bias ≤ 15%. | | | | | |
| Conclusion | Pass | | Pass | | Pass | |

7.2 Instrument Suitability

7.2.1 Microplate Reader

The kit is applicable to but not limited to the following instruments. Both CV and relative bias were no more than 20% .

Table 9. Instrument suitability results - Microplate Reader

| Microplate Readers | Thermo Multiskan FC | | Bio-Tek Synergy2 | |
|---------------------------|---------------------------------------|---------------------|----------------------|---------------------|
| QCs | Sample (high) n=3 | Sample (low) n=3 | Sample (high) n=3 | Sample (low) n=3 |
| Theoretical Conc. (ng/mL) | 194.4 | 3 | 194.4 | 3 |
| Ave. Value (ng/mL) | 171.45 | 2.98 | 172.34 | 2.95 |
| CV (%) | 3.5 | 9.6 | 2.5 | 9.8 |
| Relative bias (%) | 11.8 | 0.7 | 11.3 | 1.6 |
| Acceptance Criteria | Both CV and Relative bias \leq 15%. | | | |
| Conclusion | Pass | | Pass | |

7.2.2 Microplate Washer

The kit is suitable for automatic washing and manual washing. Both CV and relative bias were no more than 20% .

Table 10. Instrument suitability results - Microplate Washer

| Mode | Automatic washing | | Manual washing | |
|---------------------------|---------------------------------------|---------------------|----------------------|---------------------|
| QCs | Sample (high) n=3 | Sample (low) n=3 | Sample (high) n=3 | Sample (low) n=3 |
| Theoretical Conc. (ng/mL) | 194.4 | 3 | 194.4 | 3 |
| Ave. Value (ng/mL) | 203.95 | 3.13 | 171.31 | 2.92 |
| CV (%) | 6.4 | 2.8 | 6.1 | 2.8 |
| Relative bias (%) | 4.9 | 4.3 | 11.9 | 2.8 |
| Acceptance Criteria | Both CV and Relative bias \leq 15%. | | | |
| Conclusion | Pass | | Pass | |

■ CONCLUSION

Parameters concluding linearity, range, QL, DL, specificity, precision, accuracy, and robustness were all evaluated and met the requirements.

■ REFERENCES

- [1] ICH Q2 (R2) VALIDATION OF ANALYTICAL PROCEDURES
- [2] USP <1132> Residual Host Cell Protein Measurement in Biopharmaceuticals
- [3] EP <2.6.34> HOST-CELL PROTEIN ASSAYS
- [4] ChP <9012> Guidance for method validation of quantitative analysis of biological samples

Support & Contact

The logo for SHENTEK, with the word in a bold, sans-serif font. The 'S' and 'H' are blue, while the 'E', 'N', 'T', 'E', and 'K' are green.

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